## Welded Quilt Pattern



Finished Size: 61" x 79 ½"

## Fabric Requirements:



## Cutting:

Cut ART-43107 fabric into:
6-3 $1 / 2^{\prime \prime} \times 11 \frac{1}{2 \prime \prime}$ rectangles (A)


18-3 $1 / 2^{\prime \prime} \times 101 / 2^{\prime \prime}$ rectangles (B)
6-3 $1 / 2^{\prime \prime} \times 71 / 2^{\prime \prime}$ rectangles (C)
18-3 $1 / 2^{\prime \prime} \times 41 / 2^{\prime \prime}$ rectangles (D)
$8-2 \frac{1}{2 \prime \prime} \times$ width of fabric strips (E) (binding)
Cut ART-43108 fabric into:
6-6 $1 / 22^{\prime \prime}$ squares (F)


9-4 $1 / 2 \prime$ " squares (G)
Cut ART-53104 fabric into:
3-3 $\frac{1}{1 / 2 \prime} \times$ width of fabric strips and subcut into:
2-3 $1 / 2^{\prime \prime} \times 11 \frac{1}{2} 2^{\prime \prime}$ rectangles $(H)$
4-3 $1 / 2^{\prime \prime} \times 101 / 2^{\prime \prime}$ rectangles (I)
2-3 $1 / 2^{\prime \prime} \times 7 \frac{1}{2 \prime \prime}$ rectangles (J)
4-3 $1 / 2^{\prime \prime} \times 41 / 2^{\prime \prime}$ rectangles (K)
Cut ART-53106 fabric into:
3-3 $1 / 2^{\prime \prime} \times$ width of fabric strips and subcut into:
2-3 $1 / 2^{\prime \prime} \times 11 \frac{1}{2 \prime \prime}$ rectangles (H)
4-3 $1 / 2^{\prime \prime} \times 101 / 2^{\prime \prime}$ rectangles (I)
2-3 $1 / 2^{\prime \prime} \times 71 / 2^{\prime \prime}$ rectangles (J)
4-3 $1 / 2^{\prime \prime} \times 4 \frac{1}{2 \prime \prime}$ rectangles (K)


Cut ART-43105 fabric into:
3-3 $1 / 2^{\prime \prime} \times$ width of fabric strips and subcut into:
2-3 $1 / 2^{\prime \prime} \times 11 \frac{1}{2 \prime \prime}$ rectangles (H)
4-3 $1 / 2^{\prime \prime} \times 101 / 2^{\prime \prime}$ rectangles (I)
2-3 $1 / 2^{\prime \prime} \times 71 / 2^{\prime \prime}$ rectangles (J)


4-3 $1 / 2^{\prime \prime} \times 41 / 2^{\prime \prime}$ rectangles (K)
Cut ART-53108 fabric into:
3-3 $1 / 2^{\prime \prime} \times$ width of fabric strips and subcut into:
2-3 $3^{1 / 2^{\prime \prime}} \times 11 \frac{1}{1} 2^{\prime \prime}$ rectangles (H)
4-3 $1 / 2^{\prime \prime} \times 101 / 2^{\prime \prime}$ rectangles (1)
2-3 $1 / 2^{\prime \prime} \times 71 / 2^{\prime \prime}$ rectangles (J)
4-3 $1 / 2^{\prime \prime} \times 41 / 2^{\prime \prime}$ rectangles (K)


Cut ART-43106 fabric into:
8-6 $1 / 2^{\prime \prime}$ squares (L)
8-4 $1 / 22^{\prime \prime}$ squares (M)
Cut ART-43101 fabric into:
48-4 $1 / 2^{\prime \prime} \times 101 / 2^{\prime \prime}$ rectangles (N)
Cut ART-43103 fabric into:
2-6 ½" squares ( O )
12-4 $1 / 2^{\prime \prime} \times 6{ }^{1 / 2 \prime} 2^{\prime \prime}$ rectangles (P)
18-4 ½" squares (Q)

## Welded Quilt Pattern

Use $1 / 4$ " seams and press as arrows indicate throughout.

## Block Assembly:

Assemble two Fabric D rectangles and one Fabric G square.
Blue Welded Unit should measure $41 / 2^{\prime \prime} \times 101 / 2^{\prime \prime}$.
Make nine.


Make nine.

Assemble two Fabric B rectangles and one Blue Welded Unit.
Blue Welded Block should measure $10^{1 ⁄ 22^{\prime \prime}} \times 10^{1 / 2 \prime \prime}$.
Make nine.


Make nine.

Assemble two matching Fabric K rectangles and one Fabric M square.
Color Welded Unit should measure $41 / 2^{\prime \prime} \times 10^{11 / 2^{\prime \prime}}$.
Make eight total.


Make two.


Make two.


Make two.

Assemble two matching Fabric I rectangles and one matching Color Welded Unit.
Color Welded Block should measure $101 / 2^{\prime \prime} \times 101 / 2^{\prime \prime}$.
Make eight total.


Make two.


Assemble one Fabric C rectangle and one Fabric F square.
Make six Partial Blue Welded Units.


Make six.

Assemble one Partial Blue Welded Unit and one Fabric A rectangle.
Make six Half Blue Welded Blocks.



## Welded Quilt Pattern

Assemble one Fabric L square and one Fabric J rectangle.
Make eight Partial Color Welded Units total.


Make two.


Make two.


Make two.

Assemble one Partial Color Welded Unit and one matching Fabric H rectangle.
Make eight Half Color Welded Blocks total.


Make two.


Make two.



Make two.

## Row Assembly:

Assemble one Half Color Welded Block, one Fabric N rectangle and one Half Blue Welded Block.

Make two Row Ones.


Assemble one Half Color Welded Block, three
Fabric N rectangles, one Blue Welded Block, one Color Welded Block and one Half Blue Welded Block.

Make one Row Two.


# Welded Quilt Pattern 

Assemble one Half Color Welded Block, five Fabric N rectangles, two Blue Welded Blocks, two Color Welded Blocks and one Half Blue Welded Block.

Make one Row Three.


Assemble two Half Color Welded Blocks, six Fabric N rectangles, three Blue Welded Blocks, and two Color Welded Blocks.

Make one Row Four.


Assemble one Half Blue Welded Block, five Fabric N rectangles, two Color Welded Blocks, two Blue Welded Blocks and one Half Color Welded Block.

Make one Row Five.


Assemble one Half Blue Welded Block, three Fabric N rectangles, one Color Welded Block, one Blue Welded Block and one Half Color Welded Block.

Make one Row Six.


## Welded Quilt Pattern

Assemble two Fabric P rectangles, two Fabric N rectangles and one Fabric Q square. Sashing Row One should measure $41 / 22^{\prime \prime} \times 361 / 2 "$.
Make two.


Make two.

Assemble two Fabric P rectangles, four Fabric N rectangles and three Fabric Q squares.
Sashing Row Two should measure $41 / 2^{\prime \prime} \times 641 / 22^{\prime \prime}$.
Make two.


Assemble two Fabric P rectangles, six Fabric N rectangles and five Fabric Q squares.
Sashing Row Three should measure $41 / 2^{\prime \prime} \times 921 / 2^{\prime \prime}$.
Make two.


# Welded Quilt Pattern 

Quilt Center:
Assemble the Quilt Center.


## Welded Quilt Pattern

Trim sides of the Quilt Center $1 / 4^{\prime \prime}$ outside the seam intersections of the end blocks. Quilt Center should measure 61" x 79 ½".


## Finishing:

Piece the Fabric Estrips end to end for binding.
Quilt and bind as desired.


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